Assembly Instructions
All Terrain® Mobile Pedestal

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Caster with Outriggers Assembly
1. Locate the caster/hardware packet that is shipped inside the mobile pedestal. Secure or remove any loose components inside the pedestal.

2. Carefully turn the pedestal on its back or upside-down on a soft protective surface.

3. Thread the casters into the outriggers on the mobile pedestal. Locking casters must be positioned to the front of the pedestal as illustrated. Tighten the jamb-nut of each caster to the outrigger with a wrench (Figure 1).

4. Thread the casters into the outriggers. Locking casters must be positioned to the front of the pedestal as illustrated. Tighten the jamb-nut of each caster to the pedestal with a wrench (Figure 1).

5. Gently raise the pedestal to its upright position on the casters.
Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

**Inboard Caster Assembly**
1. Locate the caster/hardware packet that is shipped inside the mobile pedestal. Secure or remove any loose components inside the pedestal.
2. Carefully turn pedestal upside-down on a soft protective surface (Figure 2).
   
   **Note:** Locking casters must be positioned to the front of the pedestal.
3. Thread the casters into the bottom of the mobile pedestal. Locking casters must be positioned to the front of the pedestal as illustrated. Tighten the jamb-nut of each caster to the bottom of the pedestal with a wrench (Figure 2).
4. Gently raise the pedestal to it’s upright position on the casters.

**Flush Mount Pull Assembly**
1. Locate the pull/hardware packet that is shipped inside the mobile pedestal.
2. Using two 4mm x 10mm screws, fasten the pull to the drawer front as illustrated (Figure 3).
   
   **Note:** If installing a pull on a laminate door, use two 4mm x 25mm screws per pull. Black caps are not required.
Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

**Landing Pad Assembly**

**Note:** Before beginning landing pad assembly, it is recommended that the top drawer be removed if there is a drawer installed directly below the landing pad. See instructions below.

1. The landing pad top is shipped with two bolts securing it to the mobile pedestal. Remove the two bolts and properly dispose of them. Gently set the top aside, assuring it will not get damaged/scratched.

2. Locate the hardware pack for the Landing Pad and identify the parts by referencing Figure 4. Begin assembly by inserting four \( \frac{1}{4} \)-20 x 4” bolts into four (upper) landing pad mount bushings. Secure the upper bushings to the underside of the landing pad as illustrated using four #8 x \( \frac{1}{2} \)” screws (Figure 4).

3. Place a lower landing pad post bushing into the bottom of each landing pad post and press the four landing pad posts/lower bushings onto the installed upper landing pad mount bushing and 4” bolt (Figure 4).

4. Carefully position the landing pad with installed bushings, posts & bolts such that the four bolts insert through the four mounting holes in the top of the cabinet (Figure 4).

5. From inside the cabinet, locate the \( \frac{1}{4} \)-20 x 4” bolts inserted through the top and place a \( \frac{1}{4} \)” flat washer and \( \frac{1}{4} \)-20 k-lock nut onto each bolt. Tighten nuts to secure landing pad to cabinet top (Figure 4).

6. Reinstall any drawers that were removed to assemble landing pad.

**Drawer Removal - 15” Wide**

1. To remove a drawer, first empty all of its contents and extend the drawer out as far as it will go.

2. Using a flathead screwdriver, place the tip between the drawer body and the suspension at a position near the front slip connection. With the screwdriver upright, rotate it to pry the suspension away from the drawer body. As this is done, lift up on the bottom of the drawer to separate the connection. Repeat on the other side of the drawer.

3. Pull the drawer slightly up and out of the rear slip connections.

**Drawer Installation - 15” Wide**

1. To install a drawer, first extend the two extensions out as far as they will go.

2. Slide the rear slip connection together by aligning the tab on the suspension with the corresponding slot on the drawer. Firmly hold the suspension to ensure the drawer is properly connected. Repeat on other side of drawer.

3. With the rear slip connections correctly in place, the front slip connection tabs will align and the drawer can be pushed down into place.